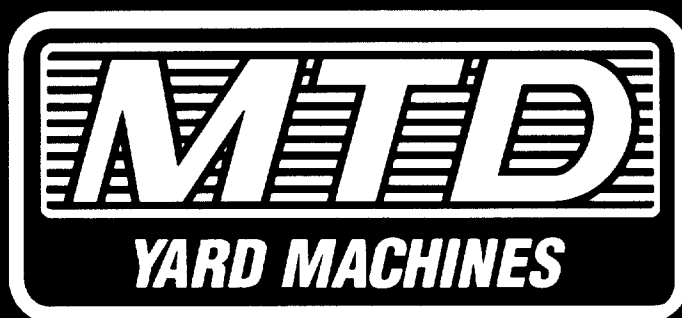


OWNER'S GUIDE

AMERICAN  AMERICAN
M A D E O W N E D
OUTDOOR POWER EQUIPMENT



Important: Read Safety Rules and Instructions Carefully

IMPORTANT: Record the exact **Model No.** and **Serial No.** which appear on the rear of your unit (on the deck) in the space below. You **must** have these numbers, along with the date of purchase, in order to receive warranty or service.

MEETS ANSI SAFETY STANDARDS	
MODEL NO.	SERIAL NO.
12 4	

21"
REAR DISCHARGE
ROTARY MOWERS

Model Series
470 thru 488

WARNING: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 368022, Cleveland, Ohio 44136-9722.

MTD PRODUCTS INC • P.O. BOX 368022 • CLEVELAND, OHIO 44136-9722

IMPORTANT

SAFE OPERATION PRACTICES



THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH, IF NOT FOLLOWED, COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OF YOURSELF AND OTHERS. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE YOUR LAWN MOWER. FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY. WHEN YOU SEE THIS SYMBOL—  **HEED ITS WARNING.**



DANGER:

Your lawn mower was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This lawn mower is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.



I. GENERAL OPERATION

1. Read this owner's guide carefully in its entirety before attempting to assemble this machine. Read, understand, and follow all instructions on the machine and in the manual(s) before operation. Be completely familiar with the controls and the proper use of this machine before operating it. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Your rotary mower is a precision piece of power equipment, not a plaything. Therefore, exercise extreme caution at all times. Your unit has been designed to perform one job: to mow grass. Do not use it for any other purpose.
3. Never allow children under 14 years old to operate a power mower. Children 14 years old and over should only operate mower under close parental supervision. Only responsible individuals who are familiar with these rules of safe operation should be allowed to use your mower.
4. Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower to help prevent blade contact or thrown object injury. Although the area of operation should be completely cleared of foreign objects, an object may have been overlooked and could be accidentally thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area.
5. Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys and other foreign objects which could be picked up and thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. To help avoid a thrown objects injury, keep children, bystanders and helpers at least 75 feet from the mower while it is in operation.
6. Always wear safety glasses or safety goggles during operation or while performing an adjustment or repair, to protect eyes from foreign objects that may be thrown from the machine in any direction.
7. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Shirts and pants that cover the arms and legs and steel-toed shoes are recommended. Do not wear loose fitting clothes or jewelry. They can be caught in moving parts. Never operate a unit in bare feet, sandals, or sneakers.
8. Do not put hands or feet near or under rotating parts. Keep clear of discharge opening at all times as the rotating blade can cause injury.
9. Many injuries occur as a result of the mower being pulled over the foot during a fall. Do not hang on to the mower if you are falling; release the handle immediately.
10. Never pull the mower toward you while you are walking. If you must back the mower away from a wall or obstruction first look down and behind, and then follow these steps:
 - a. Step back from the mower to fully extend your arms.
 - b. Be sure you are well balanced with sure footing.
 - c. Pull the mower back slowly, no more than half way toward you.
 - d. Repeat these steps as needed.
11. Do not operate the mower while under the influence of alcohol or drugs.
12. Disengage the self-propelled mechanism or drive clutch on units so equipped before starting the engine.

13. The blade control handle is a safety device. Never attempt to bypass its operation. Doing so makes the safety device inoperative and may result in personal injury through contact with the rotating blade. The blade control handle must operate easily in both directions and automatically return to the disengaged position when released.
14. Never operate the mower in wet grass. Always be sure of your footing. A slip and fall can cause serious personal injury. Keep a firm hold on the handle and walk, never run. Mow only in daylight or in good artificial light.
15. Stop the blade when crossing gravel drives, walks or roads.
16. If the equipment should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
17. Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher or unclogging the chute. The cutting blade continues to rotate for a few seconds after the engine is shut off. Never place any part of the body in the blade area until you are sure the blade has stopped rotating.
18. Never operate mower without proper guards, grass catcher, plates or other safety protective devices in place.
19. Muffler and engine become hot and can cause a burn. Do not touch.
20. Only use accessories approved for this machine by the manufacturer. Read, understand, and follow all instructions provided with the approved accessory.
21. If situations occur which are not covered in this manual, use care and good judgment. Contact your dealer for assistance.



II. SLOPE OPERATION

For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15°, as shown on the slope gauge, do not operate this unit on that area or serious injury could result.

DO:

- Mow across the face of slopes; never up and down. Exercise extreme caution when changing direction on slopes.
- Watch for holes, ruts, hidden objects, or bumps. Tall grass can hide obstacles.
- Always be sure of your footing. A slip and fall can cause serious personal injury.

DO NOT:

- Do not mow near drop-offs, ditches or embankments. The operator could lose footing or balance.
- Do not mow slopes greater than 15° as shown on the slope gauge.
- Do not mow on wet grass. Reduced footing could cause slipping.



III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the mower and the mowing activity. Never assume that children will remain where you last saw them.

1. Keep children out of the mowing area and under the watchful care of a responsible adult other than the operator.
2. Be alert and turn mower off if a child enters the area.
3. Before and while moving backwards, look behind and down for small children.
4. Never allow children under age 14 to operate the mower.

5. Use extreme care when approaching blind corners, shrubs, trees, or other objects that may obscure your vision of a child or hazard.

IV. SERVICE

1. Use extreme care in handling gasoline and other fuels. They are extremely flammable and the vapors are explosive.
 - a. Use only an approved container.
 - b. Never remove gas cap or add fuel while the engine is running. Allow engine to cool at least two minutes before refueling.
 - c. Replace gasoline cap securely and wipe off any spilled gasoline before starting the engine as it may cause a fire or explosion.
 - d. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
 - e. Never refuel machine indoors because flammable vapors will accumulate in the area.
 - f. Never store the machine or fuel container inside where there is an open flame or spark such as a gas water heater, space heater, or furnace.
2. Never run an engine inside a closed area.
3. To reduce fire hazard, keep mower free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage. Allow mower to cool at least 5 minutes before storing.

4. Before cleaning, repairing, or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the spark plug to prevent accidental starting.
5. Check the blade and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade for damage (e.g., bent, cracked). Replace with blade which meets original equipment specifications.
6. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
7. Never tamper with safety devices. Check their proper operation regularly.
8. After striking a foreign object, stop the engine, remove the wire from the spark plug, and thoroughly inspect the mower for any damage. Repair the damage before starting and operating the mower.
9. Never attempt to make a wheel or cutting height adjustment while the engine is running.
10. Grass catcher components are subject to wear, damage and deterioration, which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace with manufacturer's recommended parts, when necessary.
11. Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
12. Do not change the engine governor setting or overspeed the engine. Excessive engine speeds are dangerous.

OWNER'S MANUAL 	SAFETY LABEL 	 WARNING — YOUR RESPONSIBILITY Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.
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UNPACKING

TO REMOVE UNIT FROM CARTON

1. Remove staples, break glue on top flaps, or cut tape at carton end and peel along top flap to open carton.
2. Remove loose parts if included with unit (i.e., owner's manual, etc.).
3. Cut along dotted lines and lay carton down flat.
4. Remove packing material.
5. Roll or slide unit out of carton. Check carton thoroughly for loose parts.

NOTE: *Parts included for assembly of grass catcher are listed on page 5.*

TOOLS REQUIRED FOR ASSEMBLY

Pair of Pliers
 3/8" Socket Wrench or Nut Driver
 9/16" or Adjustable Wrench

DISCONNECT SPARK PLUG WIRE

Before setting up your lawn mower, disconnect the spark plug wire from the spark plug, and ground it against the engine. See figure 1.

NOTE: *On engines with a rubber boot, attach rubber boot to a bolt on the engine to ground.*

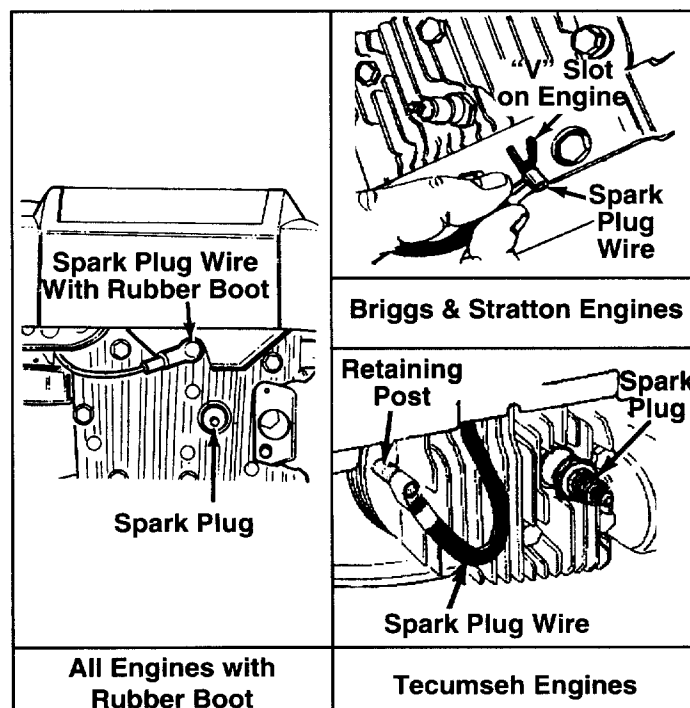


FIGURE 1.—Grounding the Spark Plug Wire

SET-UP INSTRUCTIONS

This owner's guide covers various models of mowers. Follow only those instructions which pertain to your unit.

IMPORTANT: This unit is shipped **WITHOUT** GASOLINE or OIL in the engine. Be certain to service engine with gasoline and oil before operating your mower.

NOTE: Reference to right or left hand side of the mower is observed from the operating position.

HOW TO SET-UP YOUR LAWN MOWER

(Refer to Figure 2)

1. Remove any packing material which may be between the upper and lower handles for shipping purposes.
2. Pull up and back on the upper handle to raise the handle into the operating position. Make certain the lower handle is seated securely into the handle mounting brackets. Tighten the hand knobs on each side of the handle (carriage bolts must be seated properly into the handle).

NOTE: Your mower is shipped with the handle in the higher height position. If you wish to lower the height of the handle, refer to the Adjustment Section at this time.

3. Remove the hairpin clips from the outer hole in the weld pins on the handle mounting brackets. Using a pair of pliers, squeeze one leg of the lower handle against the handle mounting bracket. Insert the hairpin clip into the **inner** hole on the weld pin. Repeat on other side.

NOTE: Make certain the cables are routed around the outside and under the lower handle so they do not interfere with attaching the grass bag.

4. The rope guide is attached to the right side of upper handle. Loosen the wing nut which secures the rope guide.
5. With the spark plug wire disconnected and grounded, hold the blade control handle against the upper handle, and pull the starter rope out of the engine. Release the blade control handle. Slip the starter rope into the rope guide. Tighten the wing nut.
6. Make certain **all** nuts and bolts are tightened securely.

If your mower has been shipped with the optional mulching kit (model 190-108), it is installed on the mower. If you wish to mow instead of mulch the grass, stand at the left side of the mower, lift the rear deflector, and grasp the mulching plug. Pull mulching plug out of the mower, using some force. Then assemble and attach the grass catcher as follows.

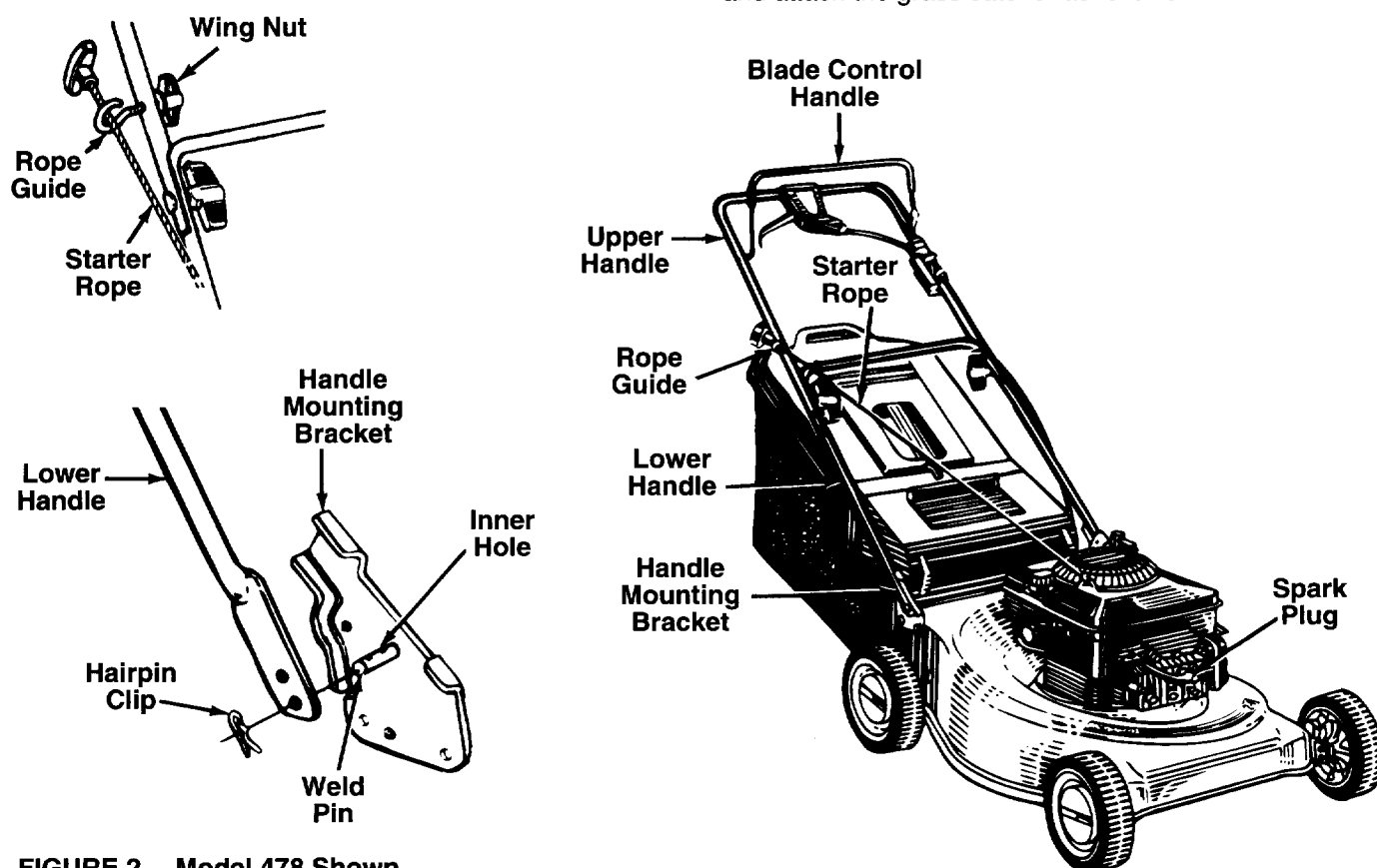


FIGURE 2.—Model 478 Shown

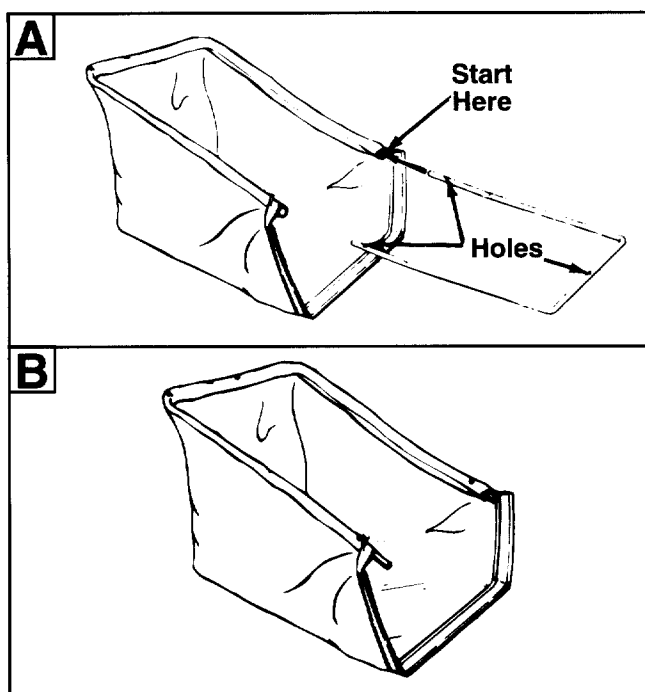
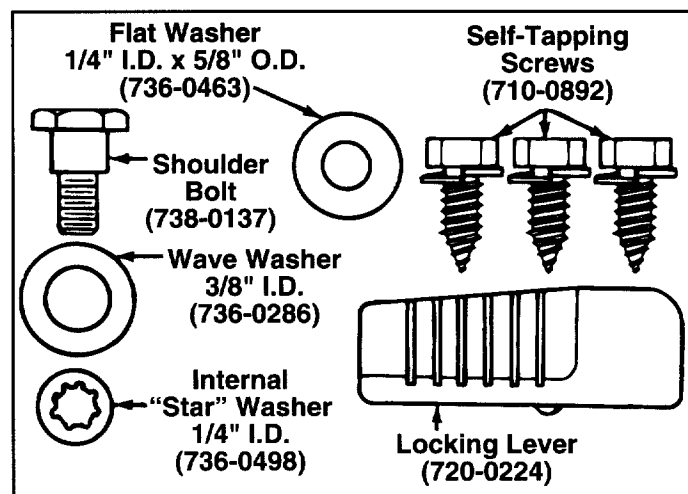


FIGURE 3.



ASSEMBLY OF GRASS CATCHER

Parts for Grass Bag:

Front Frame
Rear Frame (may be packed inside hardtop cover)
Bag
Hardtop Cover
Hardware (See illustration above)

Assemble grass bag as follows:

NOTE: Make certain the grass bag is turned right side out before assembling (warning label will be on the outside).

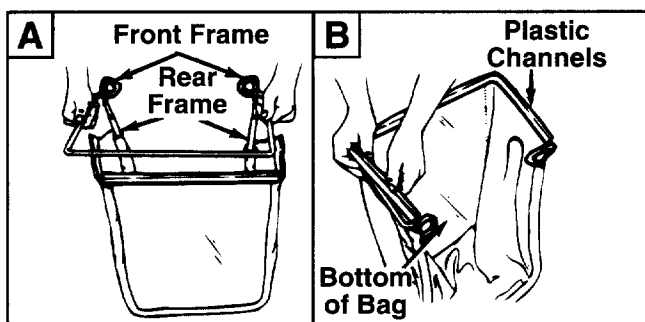


FIGURE 4.

1. There are three holes in the rear frame. With the **holes on the upper side** as shown in figure 3A, insert one end of the rear frame into the cloth channel on the edge of the grass catcher bag. Feed all the material on one side of the frame, then work it around the frame. See figure 3B.
2. Slide the ends of the front frame assembly into the ends of the rear frame as shown in figure 4A.
3. Secure front of bag to front frame by slipping plastic channels on sides and bottom of bag over frame. See figure 4B.

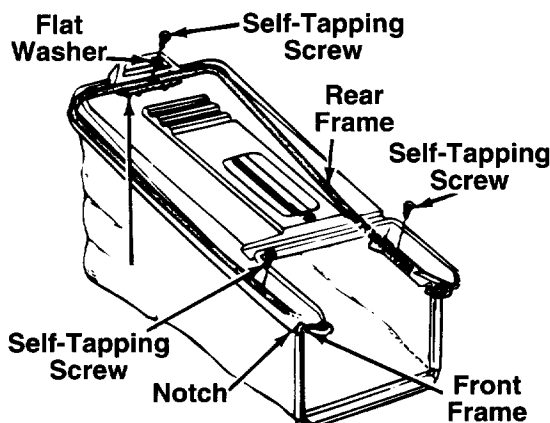


FIGURE 5.

4. Attach the hardtop cover to the grass catcher as follows. See figure 5.
 - a. Place the cover in position on top of the grass catcher. Use force to press the rear frame into the channel on the rear of the cover (beneath the rear handle).
 - b. Slide the notches on the sides of the cover over the front catcher frame.
 - c. Attach rear of cover to frame using the flat washer and one self-tapping screw as shown in figure 5. Attach the sides of the cover to frame with the other two self-tapping screws.

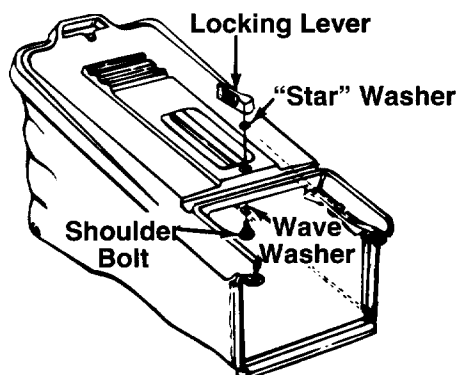


FIGURE 6.

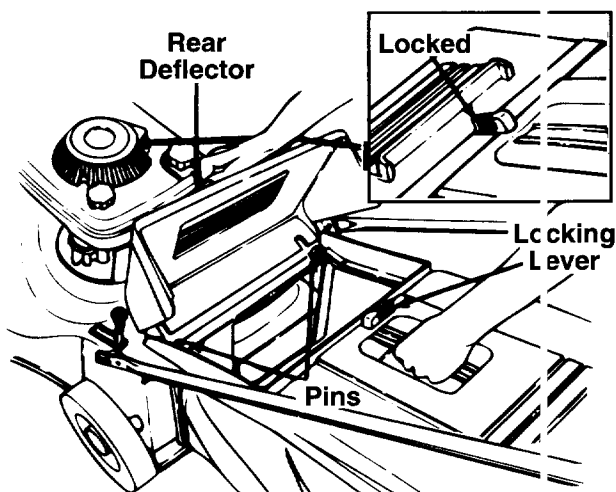


FIGURE 7.

5. Assemble the locking lever as follows:

- Place wave washer on shoulder bolt (crowned side of washer goes against the head of bolt).
- Insert shoulder bolt up through hole in hardtop cover as shown in figure 6. Place "star" washer over shoulder bolt.
- Thread shoulder bolt into the grass catcher locking lever, using a 9/16" socket wrench. Do not overtighten. Locking lever must be able to pivot.

ATTACHING GRASS CATCHER TO MOWER

Lift the rear deflector on the mower. Place the loops on the grass catcher frame over the pins on the back of the mower. See figure 7. Release the rear deflector. Turn the locking lever to the locked position to secure the rear deflector (hardtop grass bags only).

See figure 7, inset.

To remove the grass catcher, turn the locking lever to the unlocked position and lift the rear deflector on the mower. Lift the grass catcher up, over the pins on the back of the mower. Release the deflector.

ATTACHING THE CHUTE DEFLECTOR

A chute deflector is available for your mower (optional equipment) which can be used if you do not wish to mulch or bag the grass, but simply to discharge to the side. (Order model 190-109.)

To install the chute deflector lift the rear deflector on the mower, and remove either the mulching plug or the grass catcher. Attach the mounting bracket on the chute deflector over the pins on the rear of the mower, in the same manner as you attach the grass catcher. Release the rear deflector.

CONTROLS

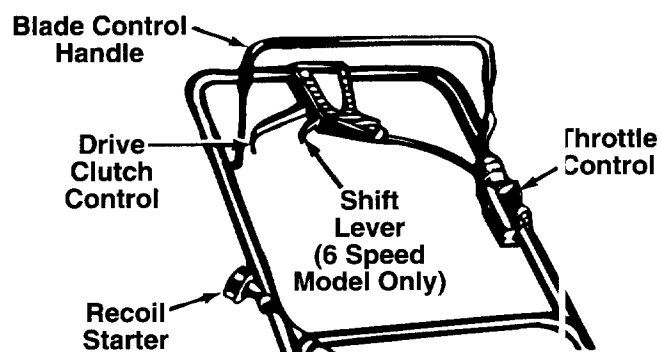


FIGURE 8.—6 Speed Model Shown

BLADE CONTROL HANDLE



WARNING: This control mechanism is a safety device. Never attempt to bypass its operations.

The blade control handle is located on the upper handle of the mower. See figure 8. The blade control handle must be depressed in order to operate the unit. Release the blade control handle to stop the engine and blade.



WARNING: The blade will be rotating whenever the engine is running.

THROTTLE CONTROL

The throttle control is located on the side of the upper handle. It is used to regulate the engine speed.



WARNING: The throttle control cannot be used to stop the engine.

RECOIL STARTER

The recoil starter handle is attached to the handle and is used to start the engine. See figure 8.

DRIVE CLUTCH CONTROL

Squeezing the drive clutch control engages the drive mechanism to the rear wheels. Releasing the clutch control stops the rear wheels from driving. Release the drive clutch control to slow down when negotiating an obstacle, making a turn or stopping. See figure 8.

SHIFT LEVER (6 Speed Models Only)

The six speed shift lever is located on the drive clutch control housing on the upper handle. See figure 8. This lever is used to select the operating speed of the mower. Release the drive clutch control when changing speeds.

IMPORTANT: Move the shift lever **ONLY** when the engine is running. Shifting the speeds with the engine off can cause damage to the unit.

OPERATION



FIGURE 9.

Keep hands and feet away from the chute area on cutting deck. See figure 9.

The operation of any lawn mower can result in foreign objects being thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields. We recommend wide vision safety mask for over spectacles or standard safety glasses.



NOTE: For shipping purposes your mower is set with the wheels in a low cutting height position. For best results raise the cutting position until it is determined which height is best for your lawn. See cutting height adjustment section.

GAS AND OIL FILL-UP

Service the engine with gasoline and oil as instructed in the separate engine manual packed with your mower. **Read instructions carefully.**



WARNING: Never fill fuel tank indoors, with engine running or until the engine has been allowed to cool for at least two minutes after running.

BEFORE STARTING

1. Attach spark plug wire to spark plug. If unit is equipped with a rubber boot over the end of the spark plug wire, make certain the metal cap on the end of the spark plug wire (inside the rubber boot) is fastened securely over the metal tip on the spark plug.
2. Before each use, check for proper drive clutch operation by performing the following before starting the engine:

With the drive clutch control released, push mower forward. It should move freely. Pull mower backward. It should move with only a small amount of resistance.

If it does not and the rear wheels tend to lock up, the clutch may not be releasing completely. Do not start the engine until corrections have been made. Check the control cable for severe bend, kinks and binding, or grass build-up around the belt. Correct and adjust as required. Refer to instructions under "Drive Clutch Control Adjustment" in Adjustment Section for loosening the drive belt.

TO START ENGINE AND ENGAGE BLADE

IMPORTANT—6 Speed Models: Move the shift lever only when the engine is running. Shifting the speeds with the engine off can cause damage to the unit. Disengage the drive clutch control when shifting speeds.



WARNING: When starting the unit for the first time, face the mower against a solid object such as a wall, fence, etc. On model 488, place shift lever on mower in first speed (slow) position. All models: Start the unit, and if it shows any signs of motion with the drive clutch control disengaged, shut the engine off immediately.

1. Move throttle control lever all the way forward.
2. If engine is equipped with a primer, prime engine as instructed in the separate engine manual packed with your unit.
3. Standing behind the unit, depress the blade control handle and hold it against the upper handle as shown. See figure 10.

4. Grasp starter handle (see figure 10) and pull rope out slowly until engine reaches start of compression cycle (rope will pull slightly harder at this point). Let the rope rewind slowly.
5. Pull rope with a rapid, continuous, full arm stroke. Keep a firm grip on starter handle. Return it slowly to the rope guide.
6. After engine starts, move throttle control to desired engine speed. (Mower is designed to be operated at full throttle.)

NOTE: If any problems are encountered, refer to the Trouble Shooting Guide on page 14.

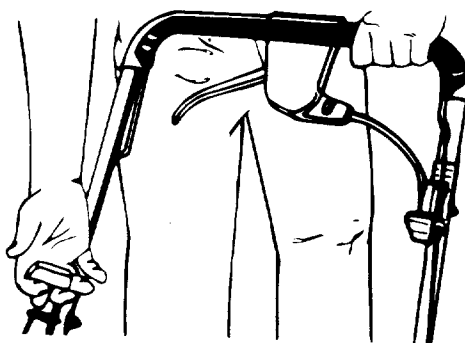


FIGURE 10.

TO STOP ENGINE AND BLADE

1. Move throttle control lever to SLOW position.
2. Release the blade control handle to stop the engine and blade.



WARNING: The blade continues to rotate for a few seconds after the engine is shut off.

3. Disconnect the spark plug wire and ground it against the engine to prevent accidental starting while equipment is unattended.

USING YOUR ROTARY MOWER



WARNING: Never operate your unit without either the rear deflector or entire grass catcher assembly in place.

Be sure that lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. Such objects could be accidentally thrown by the mower in any direction and cause serious personal injury to the operator and others.

For the best results, do not cut wet grass because it tends to stick to the underside of the mower, preventing proper discharge of grass clippings, and could cause you to slip and fall. New grass, thick grass or wet grass may require a narrower cut. Blade speed should be adjusted to the condition of the lawn.

For a healthy lawn, always cut off one-third or less of the total length of the grass. Lawn should be cut in the fall as long as there is growth.

This mower is designed to be operated at full throttle to give you the best cut and do the most effective job of bagging the cut grass.



WARNING: If you strike a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower. Extensive vibration of the mower during operation is an indication of damage. The unit should be promptly inspected and repaired.

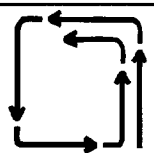
USING THE (OPTIONAL) MULCHER

To install the mulching plug, lift the rear deflector. Insert the mulching plug into the opening, placing it slightly downward so that it clears the bolt on the right side of the deck. Slide the mulching plug in as far as it will go (should be only about an inch from the curve on the top showing). Then rap the mulching plug sharply with your hand to seat it into position.

To remove the mulching plug, stand at the left side of the mower, lift the rear deflector, and grasp the mulching plug. Pull mulching plug out of the mower, using some force.

For effective mulching do not cut wet grass because it tends to stick to the underside of the deck, preventing proper mulching of grass clippings. New or thick grass may require a narrower cut. The ground speed should be adjusted to the condition of the lawn. If mowing has been delayed and the grass has been allowed to grow in excess of 4", mulching is not recommended. Mow using the grass bag to reduce the grass height to 3-1/4" maximum before mulching. Never cut more than one-third off the total length of the grass at any one cutting.

Always mow in a counterclockwise pattern for the most efficient job of mulching.



ADJUSTMENTS



WARNING: Do not at any time make any adjustment to lawn mower without first stopping engine and disconnecting spark plug wire.

CUTTING HEIGHT ADJUSTMENT

The height adjustment handle is located on the left side of the deck. The handle may be placed in one of nine cutting height positions. Push the handle to the left and then either forward to lower the cutting height or backward to raise the cutting height. See figure 11.

For rough or uneven lawns, move the height adjustment handle to a position which will give a higher cutting height.

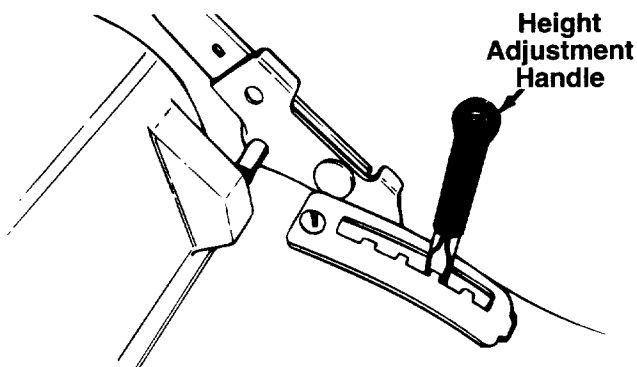


FIGURE 11.

HANDLE HEIGHT ADJUSTMENT

Your mower is shipped with the handle in the higher height position. To lower the handle height, proceed as follows.

1. Remove the starter rope from the rope guide.
2. Remove the upper handle by removing the hand knobs and carriage bolts. Lay the upper handle out of the way, being careful not to bend or kink the cables.
3. Remove the hairpin clips from the weld pins on the handle brackets. Press outward on the legs of the lower handle, and remove it from the mower.
4. Turn the lower handle around so the notches on the bottom of the lower handle are facing forward as shown in figure 12. Reassemble, placing the bottom holes in the handle over the weld pins in the handle mounting bracket.
5. Reassemble the upper handle.
6. Place the hairpin clips in the inner holes in the weld pins and attach the starter rope as instructed in the Set-Up Instructions.

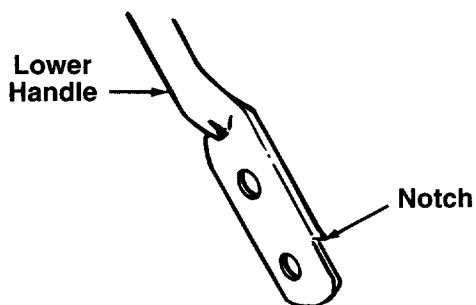


FIGURE 12.

DRIVE CLUTCH CONTROL ADJUSTMENT

Use the adjustment wheel located in the clutch control housing to tighten the drive belt if mower does not self-propel with the drive clutch control engaged, or if drive belt is slipping (unit hesitates while engine maintains the same speed). See figure 13.

In addition, the adjustment wheel may also be used to determine the position in which the drive clutch control is engaged. If it is more comfortable to have the drive engaged with the lever further away from the handle, tighten the drive belt.

Make certain to retest the unit for neutral as instructed in the Operation Section. Move the adjustment wheel in the opposite direction to loosen the drive belt if necessary.

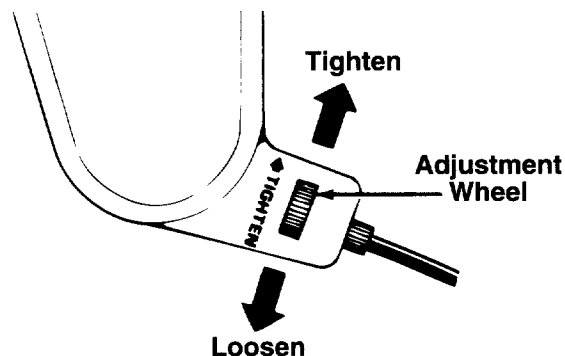


FIGURE 13.

THROTTLE CONTROL ADJUSTMENT

If the throttle control requires adjustment or if it has been replaced, adjust the throttle control as follows.

1. Remove the screw shown in figure 14. Remove the cable clamp from the cable.

NOTE: If you have a Tecumseh engine, simply loosen the screw shown in figure 15B so the cable will move freely beneath the clamp. It is not necessary to remove the screw and clamp completely.

2. Push the throttle control lever on the handle all the way forward as far as it will go, then back it off **one "click"**. Make certain the throttle control lever remains in this position.
3. Push the control lever on the engine as far toward the **rear** of the engine as it will go. Secure the cable in this position with the cable clamp and screw.

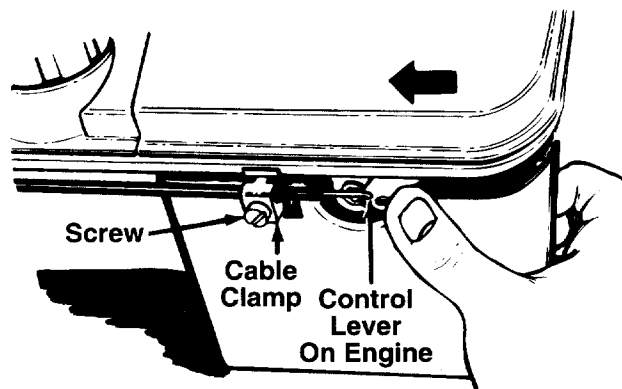


FIGURE 14A.—Briggs & Stratton Quantum Engines

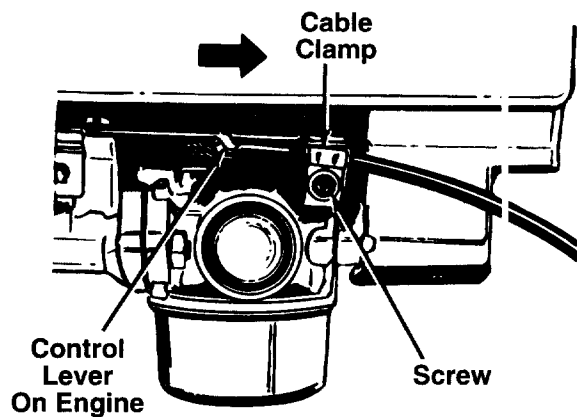


FIGURE 14B.—Tecumseh Engines

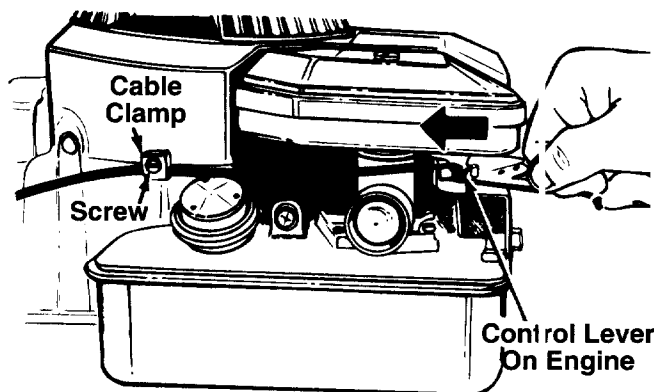


FIGURE 14C.—Briggs & Stratton Sprint and Classic Engines

SIX SPEED SHIFT CABLE ADJUSTMENT (6 Speed Models Only)

Periodic adjustment of the six speed shift cable may be required due to normal stretch and wear on the cable. Adjustment is needed if all six speeds cannot be obtained.

The adjustable cable bracket is located on the left side of the mower, beside the engine. To adjust, place shift lever (at handle) in sixth speed position. Loosen the hex nut which secures the adjustable cable bracket. See figure 15. Pull backward on the bracket (toward the rear of the mower). Retighten the hex nut. Test the speeds on the mower (engine must be running).

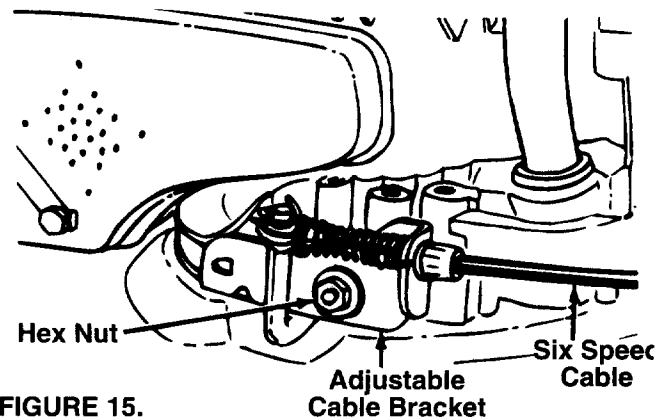


FIGURE 15.

CARBURETOR ADJUSTMENTS



WARNING: If any adjustments are made to the engine while the engine is running (e.g. carburetor), keep clear of all moving parts. Be careful of heated surfaces and muffler.

Minor carburetor adjustments may be required to compensate for differences in fuel, temperature, altitude and load. To adjust carburetor, refer to the separate engine manual packed with your mower.

NOTE: A dirty air cleaner will cause an engine to run rough. Be certain air cleaner is clean and attached to the carburetor before adjusting carburetor.

LUBRICATION



WARNING: Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn mower.

Blade Control—Lubricate the pivot points on the blade control handle and the brake cable at least once a season with light oil. See figure 16. The blade control must operate freely in both directions.

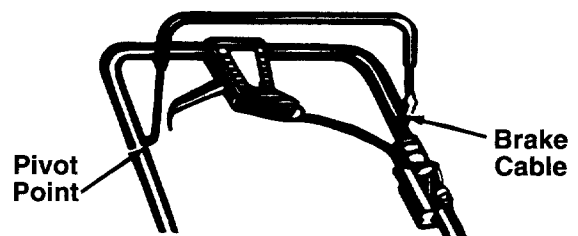


FIGURE 16.

Discharge Chute Deflector—The torsion spring and pivot point should be lubricated periodically with light oil to prevent any rust or binding. Deflector must work freely.

Wheels—Mower may be provided with ball bearing wheels. Lubricate at least once a season with light oil (or engine oil). Also, if the wheels are removed for any reason, lubricate the surface of the axle bolt and the inner surface of the wheel.

Engine—Follow engine manual for lubrication instructions.

Transmission—The transmission is pre-lubricated and sealed at the factory. It does not require checking. If disassembled for any reason, fill with 2 ounces of Alvania grease, part number 737-0168.

MAINTENANCE



WARNING: Be sure to disconnect and ground the spark plug wire before performing any repairs or maintenance.

NOTE: When tipping the unit, empty the fuel tank and keep engine spark plug side up.

TROUBLE SHOOTING

Refer to page 14 of this manual for trouble shooting information.

CUTTING BLADE

When removing the cutting blade for sharpening or replacement, protect hands by using heavy gloves or a rag to grasp the cutting blade. Remove the bolt and bell washer which hold the blade and adapter to the engine crankshaft. Remove the blade and adapter from the crankshaft.

NOTE: Some parts may come off the crankshaft when the blade is removed. When reassembling, refer to figure 17 for correct order of assembly.

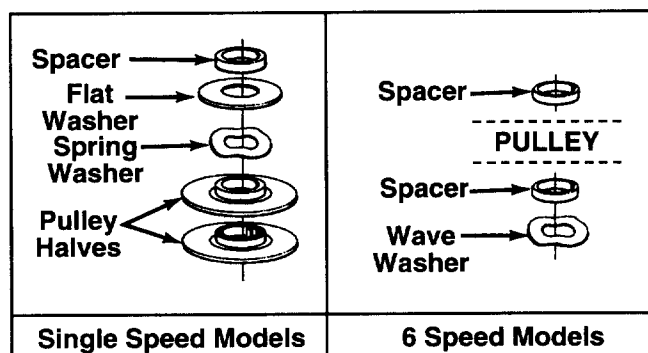


FIGURE 17.

If the blade is secured to the blade adapter with two bolts, remove the two bolts, lock washers and nuts which hold the blade to the adapter.



WARNING: Periodically inspect the blade adapter for cracks, especially if you strike a foreign object. Replace when necessary.

When sharpening the blade, follow the original angle of grind as a guide. It is **extremely important** that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds, may cause damage to the mower and could break, causing personal injury.

The blade can be tested by balancing it on a round shaft screwdriver. Remove metal from the heavy side until it balances evenly. It is recommended that the blade always be removed from the adapter for the best test of balance.

Before reassembling the blade and the blade adapter to the unit, lubricate the engine crankshaft and the inner surface of the blade adapter with light oil (or engine oil). Lubricating the bolt holes, bolts and inner surface of the nuts is also recommended.

When replacing the blade, be sure to install the blade with the side of the blade marked "Bottom" (or with part number) facing the ground when the mower is in the operating position.

On units with the blade secured by one bolt only, be certain the blade is aligned with and seated onto the blade support. Then tighten the bolt securely.

Blade Mounting Torque

Center Bolt: 450 in. lbs. min., 600 in. lbs. max.

Blade Adapter Bolts: 200 in. lbs. min., 350 in. lbs. max.

To ensure safe operation of your unit, **all** nuts and bolts must be checked periodically for correct tightness.

DECK

The underside of the mower deck should be cleaned after each use to prevent a buildup of grass clippings, leaves, dirt or other matter. If this debris is allowed to accumulate, it will invite rust and corrosion, and may cause an uneven discharge of grass clippings at the next cutting.

The deck may be cleaned by tilting the mower and scraping clean with a suitable tool (make certain the spark plug wire is disconnected).

ENGINE

Refer to the separate engine manual for engine maintenance instructions.

Maintain engine oil as instructed in the separate engine manual packed with your unit. Read and follow instructions carefully.

Service **air cleaner** every 25 hours under normal conditions. Clean every few hours under extremely dusty conditions. Poor engine performance and flooding usually indicates that the air cleaner should be serviced. To service the air cleaner, refer to the separate engine manual packed with your unit.

The **spark plug** should be cleaned and the gap reset once a season. Spark plug replacement is recommended at the start of each mowing season; check engine manual for correct plug type and gap specifications.

Clean the engine regularly with a cloth or brush. Keep the cooling system (blower housing area) clean to permit proper air circulation which is essential to engine performance and life. Be certain to remove all grass, dirt and combustible debris from muffler area.

BELT REMOVAL AND REPLACEMENT

1. Disconnect the spark plug wire and ground it against the engine.
2. Drain the fuel tank or place a piece of plastic beneath the cap to prevent gasoline leakage.
3. Tip the mower back on its handle. Block securely.
4. Remove the rear belt baffle by removing the lock washer and hex nut shown in figure 18. Then remove one Torx bolt, using a #27 Torx driver. A 9/64" Allen wrench may also be used. Then remove one carriage bolt, lock washer and nut as shown.

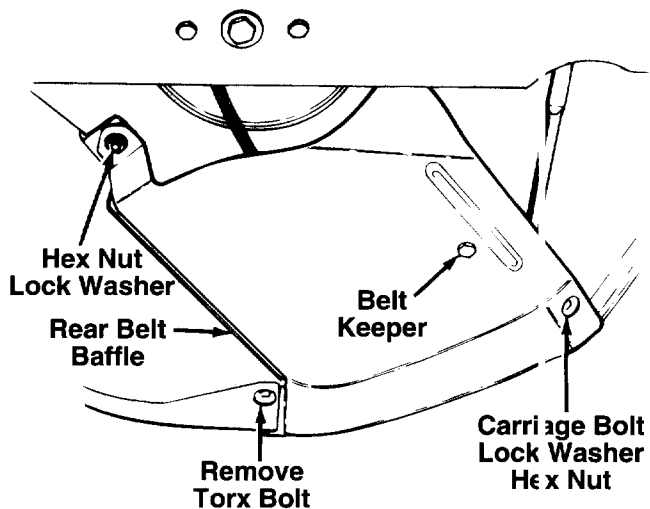


FIGURE 18.

5. Roll the belt off the transmission pulley. Remove the belt from between the idler pulley and belt guard. See figure 19.
6. Remove the belt from the pulley on the engine crankshaft, and pull it over the blade.

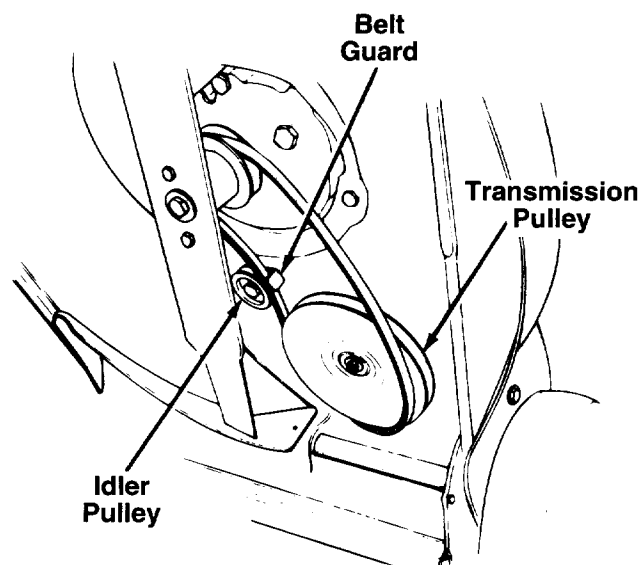


FIGURE 19A.—Models 470 thru 479

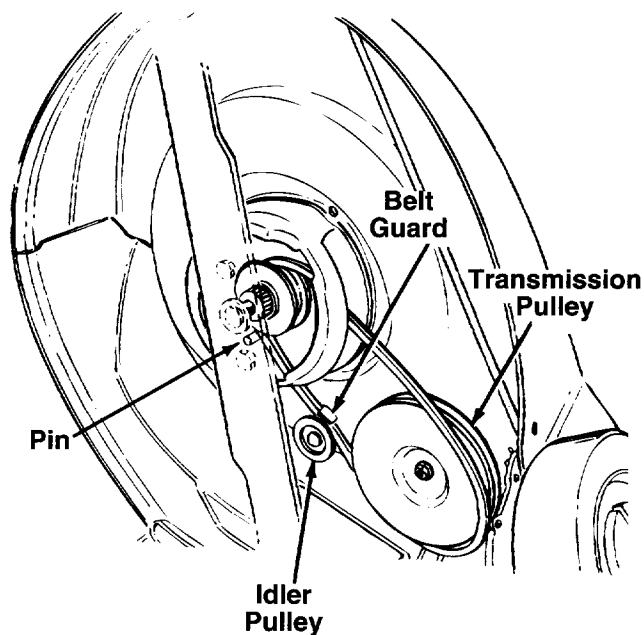


FIGURE 19B.—6 Speed Models Only

7. Reassemble in reverse order with the new belt.

NOTE: When reassembling 6 speed models, make certain the pin on the lower pulley half is outside the belt. See figure 19B.

All units: When reassembling the rear belt baffle, make certain the belt keeper is outside of the belt, and the edge of the rear belt baffle is between the rear chute baffle and the rear panel as shown in figure 18. Make certain to tighten all nuts and bolts securely. If plastic was placed under the gas cap, be certain to remove it.

OFF-SEASON STORAGE

The following steps should be taken to prepare lawn mower for storage.

1. Clean and lubricate mower thoroughly as described in the lubrication instructions.
2. Refer to engine manual for correct engine storage instructions.
3. Coat mower's cutting blade with chassis grease to prevent rusting.
4. Store mower in a dry, clean area. Do not store next to corrosive materials, such as fertilizer.

NOTE: *When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rust-proof the equipment. Using a light oil or silicone, coat the equipment, especially cables and all moving parts.*

TROUBLE SHOOTING GUIDE

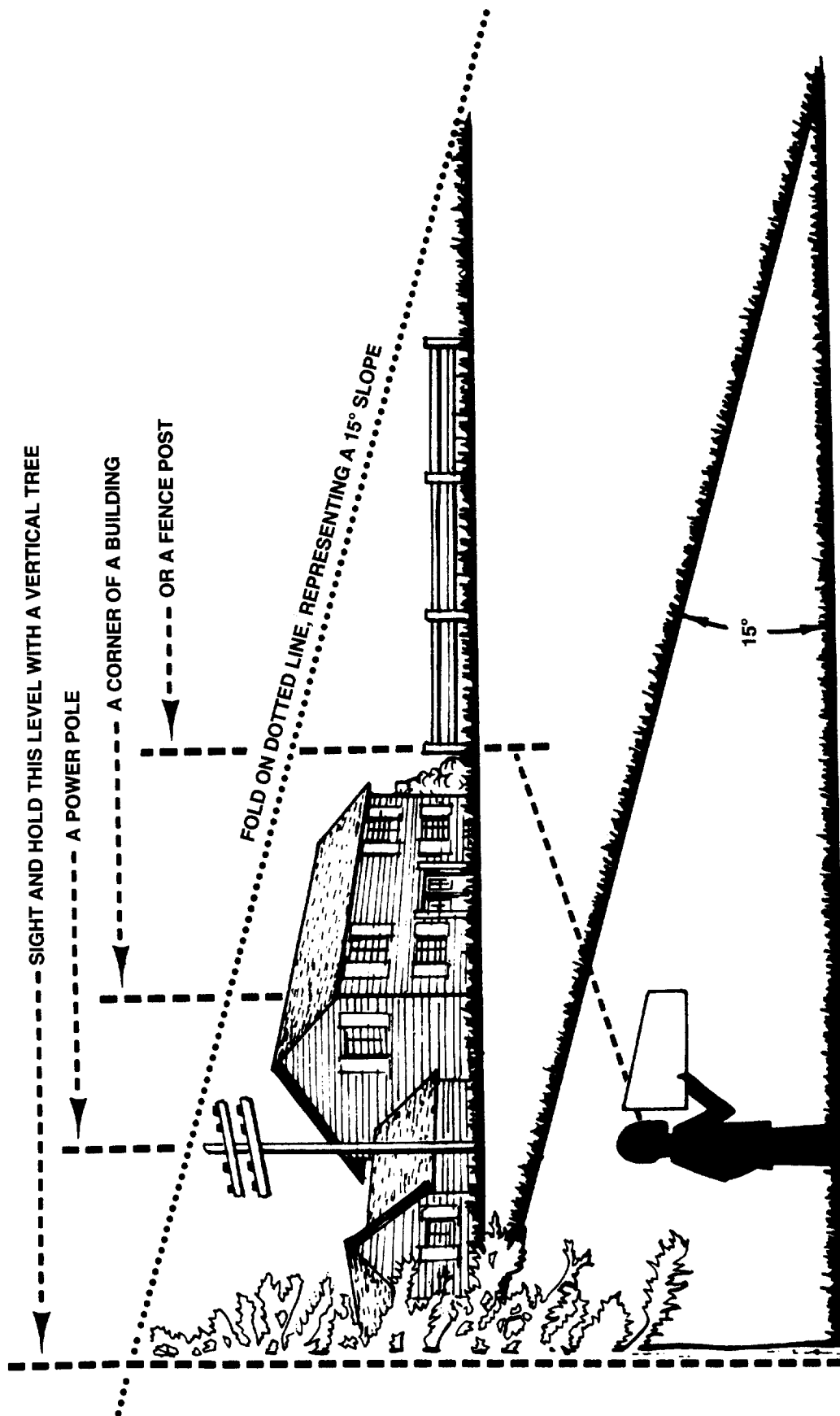
Trouble	Possible Cause(s)	Corrective Action
Engine fails to start	1. Blade control handle disengaged. 2. Spark plug wire disconnected. 3. Throttle control lever not in correct starting position. 4. Fuel tank empty, or stale fuel. 5. Blocked fuel line (if so equipped). 6. Faulty spark plug. 7. Engine flooded.	1. Engage blade control handle. 2. Connect wire to spark plug. 3. Move throttle lever to CHOKE or START position. 4. Fill tank with clean, fresh gasoline. 5. Clean fuel line. 6. Clean, adjust gap or replace. 7. Crank engine with throttle in FAST position.
Engine runs erratic	1. Unit running in CHOKE or START position. 2. Spark plug wire loose. 3. Blocked fuel line (if so equipped) or stale fuel. 4. Vent in gas cap plugged. 5. Water or dirt in fuel system. 6. Dirty air cleaner. 7. Carburetor out of adjustment.	1. Move throttle lever to FAST position. 2. Connect and tighten spark plug wire. 3. Clean fuel line; fill tank with clean, fresh gasoline. 4. Clear vent. 5. Drain fuel tank. Refill with fresh fuel. 6. Clean air cleaner.† 7. Adjust carburetor.†
Engine overheats	1. Engine oil level low. 2. Air flow restricted. 3. Carburetor not adjusted properly.	1. Fill crankcase with proper oil. 2. Remove blower housing and clean.† 3. Adjust carburetor.†
Occasional skip (hesitates) at high speed	1. Spark plug gap too close. 2. Carburetor idle mixture adjustment improperly set.	1. Adjust gap to .030" 2. Adjust carburetor.†
Idles poorly	1. Spark plug fouled, faulty or gap too wide. 2. Carburetor improperly adjusted. 3. Dirty air cleaner.	1. Reset gap to .030" or replace spark plug. 2. Adjust carburetor.† 3. Clean air cleaner.†
Excessive vibration	1. Cutting blade loose or unbalanced. 2. Bent cutting blade.	1. Tighten blade and adapter. Balance blade. 2. Replace blade.
Mower will not discharge grass	1. Engine speed too low. 2. Wet grass. 3. Excessively high grass.	1. Set throttle between 3/4 and full throttle. 2. Do not mow when grass is wet; wait until later to cut. 3. Mow once at a high cutting height, then mow again at desired height or make a narrower cutting swath (1/2 width).
Uneven cut	Dull blade.	Sharpen or replace blade.

†Refer to separate engine manual packed with your unit.

Note: For repairs beyond the minor adjustments listed above, contact your local authorized service dealer.

USE THIS PAGE AS A GUIDE TO DETERMINE SLOPES WHERE YOU MAY NOT OPERATE SAFELY.

SLOPE GAUGE



Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet). A riding mower could overturn and cause serious injury. If operating a walk-behind mower on such a slope, it is extremely difficult to maintain your footing and you could slip, resulting in serious injury.

Operate RIDING mowers up and down slopes, never across the face of slopes.

Operate WALK-BEHIND mowers across the face of slopes, never up and down slopes.

**Please help us
help you!**

**Have your
model number
available
when you call**

†Blade secured by 1 bolt. ††Bade secured by 3 bolts.



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1 (800) 800-7310

8:00 AM to 8:00 PM Monday Through Saturday
12 Noon to 6:00 PM Sunday
Eastern Time (winter hours may vary)